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### Introduction

The SIMATIC 505 control systems are highly compact. We have used the latest Application Specific Integrated Circuits (ASIC) design and surface mounting technology to place more control in less space than ever. This reduces panel space and system costs, and at the same time increases reliability. The SIMATIC 505 control systems are built-in double Eurocard format and supplied in three DIN standard rack (base) sizes.

There are three types of SIMATIC 505 controllers:

- Classic, all discrete-oriented controllers - the SIMATIC 525 and 535
- Process control-oriented controllers - the SIMATIC 545 and 555.
- Integration platforms- the SIMATIC 575.

The 545 "Lite" is intended for small to medium- sized applications requiring discrete and analog control. Large discrete applications can be handled by the 545. For more complex or process

control applications there is the 555. This top of the range controller is equipped to handle special mathematical functions, PID loops, alarms and high-level language programs. The 545 is also designed to handle complex process control applications, but of smaller dimensions. The 575 controller facilitates multi-vendor, multi-controller solutions.

The SIMATIC 505 controllers are supported by a complete range of digital, analog and intelligent I/O modules thereby optimizing the handling of thermocouples, RTD inputs, high-speed and special devices. The analog I/O modules are galvanically isolated. The SIMATIC 505 controllers communicate to the remote or distributed I/O racks (bases) using a 1 Mbps coaxial or twisted-pair cable. As a result, I/O racks (bases) can be located up to 4000 m (15,000 ft.) from the controller, eliminating the need for multiple cable runs and reducing installation costs.

In addition, the SIMATIC 505 controllers provide built-in support for the 12 MBaud PROFIBUS-DP Type I/O, which is the new open standard for remote I/O. This provides connectivity to I/O from other SIMATIC product lines as well as to Siemens drives and third-party I/O.

PROFIBUS-DP Slaves can be located up to 1200 meters from the controller when operating at 9.6 Kbaud or up to 100 meters at 12 Mbaud (even greater distances with fiber optic cable).

Note: For cabling, connectors, repeaters and other hardware components for PROFIBUS-DP, see Siemens IK 10 catalog under PROFIBUS sections.

### General technical specifications

#### Safety and reliability

The SIMATIC 505 family uses the IEC 65A and DIN 41494 design standards for industry and process control equipment.

#### Insulation

Standard IEC 801, Part 2, Level 4. Ensures that the product is protected against the discharge of static electricity to 15 kV.

#### Temperature cycle

Standard IEC 68-2-14 Nb. Ensures the product can operate in changing ambient temperatures from 0 to 60 °C.

#### Humidity

Standard IEC 68-2-3 Ca. Ensures that the product can operate in environmental conditions of 95% relative humidity (non-condensing) of 60 °C.

#### Mechanical shock test

Standard IEC 68-2-27 Ea. Ensures that the product is immune to non-repetitive shocks likely to be encountered during service.

## Controllers: Specifications and Ordering Information

### Specifications

SIMATIC 505 controllers can be divided into three types:

- **Classical programmable controllers** designed to handle typical upstream and downstream applications like material handling, palletizing and packaging.
- **Advanced controllers** which provide a unique



combination of analog loop control, advanced mathematics functions and high-speed sequential control, to handle the process part of your plant.

- **Integration platforms** designed to enable mixed vendor VME solutions.

All types are compatible in their I/O structure and programming language so that you can expand easily. Training is minimized and spare parts holding optimized.

- **PowerMath™ Coprocessor** (available soon) built-in floating point math coprocessor does high-level math up to 150 times faster than our previous 555 controllers
- **SmarTune™ Auto loop tuning** (available soon) Providing integrated automatic tuning of PID loops.



**NEW!**

### Technical Specifications

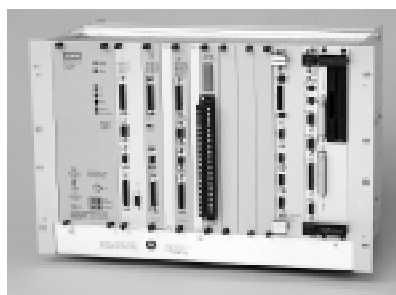
CPU	SIMATIC 545	SIMATIC 545	SIMATIC 555	SIMATIC 555
<b>PPX:</b>	<b>545-1103</b>	<b>545-1104</b>	<b>555-1103/1104</b>	<b>555-1105/1106</b>
Main memory for program and data (2 bytes = 1 statement)	96 Kbytes	192 Kbytes	384 / 1920 Kbytes	384 / 1800 Kbytes
Max EPROM / EEPROM size	RAM/ EPROM 96 / 0 Kbytes	RAM/ EPROM 192 / 0 Kbytes	RAM/ EPROM 256 / 0 Kbytes	RAM/ EPROM/EEPROM 256 / 1800 Kbytes
Memory Configuration				
Total Kbytes	96	192	384 / 1920	384/1800
Ladder Program Kbytes	30	59	123 / 635	123 / 600
Execution time per 1024K binary statements	0.33 ms	0.16 ms	0.07	0.07
Control relays	4096	32768	32768	32768
Non retentive	3072	28671	28671	28671
Retentive control relays	1024	4096	4096	4096
505 Remote I/O Channel bases	–	15	15	15
PROFIBUS-DP I/O slaves	32 <sup>1</sup>	112	112	112
PID loop				
Number of standard loops	16	64	64	128
Calculation rate loops/100ms	32	37	50	50
Number Fast Loops (5ms)	0	0	0	128
SmarTune™ PID Loops	0	0	0	256
Arithmetic functions	+, -, X, ÷	+, -, X, ÷ trig. functions	+, -, X, ÷ trig. functions	+, -, X, ÷ trig. functions
Digital inputs/outputs	1024	2048	8192	8192
Analog input/outputs	1024	1024	8192	8192
Intelligent I/O modules	yes	yes	yes	yes
Remote rack distance	1000 m / 4000 m	1000 m / 4000 m	1000/4000 m	1000/4000 m
Networking	Industrial Ethernet & TCIP/IP TIWAY, MODBUS, PROFIBUS-DP <sup>1</sup> & FMS	Industrial Ethernet & TCIP/IP TIWAY, MODBUS, PROFIBUS-DP & FMS	Industrial Ethernet & TCIP/IP TIWAY, MODBUS, PROFIBUS-DP & FMS	Industrial Ethernet & TCIP/IP TIWAY, MODBUS, PROFIBUS-DP & FMS
Total PID loops	16	64	64	256
Analog alarm blocks	32	128	128	512
Special function programs	64	1023	1023	1023
PowerMath™ Coprocessor <sup>2</sup>	no	no	no	yes

<sup>1</sup>with optional PROFIBUS-DP I/O annex board

<sup>2</sup>built-in floating point math-coprocessor enables math calculations to be 5 to 10 times faster than prior versions.

# SIMATIC 505 Controllers

## Controllers, Specifications and Ordering Information (continued)



**NEW!**

### Technical Specifications

CPU	SIMATIC 575	SIMATIC 575	SIMATIC 575
<b>PPX:</b>	<b>575-2104</b>	<b>575-2105</b>	<b>575-2106</b>
Main memory for program and data (2 bytes = 1 statement)	832 Kbytes RAM	832 Kbytes RAM	1856 Kbytes RAM
Memory Configuration			
Total Kbytes	832	832	1856
Ladder Program Kbytes	272	272	610
Execution time per 1024K binary statements	0.9 ms	0.45 ms	0.45 ms
Control relays	23552	23552	23552
Non retentive	19455	19455	19455
Retentive control relays	4096	4096	4096
505 Remote I/O Channel bases	15	15	15
PROFIBUS DP Slaves	112 <sup>1</sup>	112 <sup>1</sup>	112 <sup>1</sup>
PID loop Number	64	64	64
Calculation rate loops/100ms	37	50	50
Arithmetic functions	+, -, X, ÷	+, -, X, ÷	+, -, X, ÷
trig. functions	trig. functions	trig. functions	trig. functions
Digital inputs/outputs 8192	8192	8192	8192
Analog input/outputs 8192	8192	8192	8192
Intelligent I/O modules	yes	yes	yes
Remote rack distance 1000/4000m	1000/4000m	1000/4000m	1000/4000m
PCS Supervisory System	yes	yes	yes
Networking	Industrial Ethernet & TCP/IP TIWAY, MODBUS, PROFIBUS <sup>1</sup> -DP ,FMS	Industrial Ethernet & TCP/IP TIWAY, MODBUS, PROFIBUS <sup>1</sup> -DP ,FMS	Industrial Ethernet & TCP/IP TIWAY, MODBUS, PROFIBUS <sup>1</sup> -DP ,FMS
PID loops	64	64	64
Analog alarm blocks	128	128	128
Special function programs	1023	1023	1023
PowerMath™ Coprocessor <sup>2</sup>	no	yes	yes

<sup>1</sup> 575 can have either an optional 505 remote I/O channel annex card PPX: 575-2126 or a PROFIBUS-DP annex card PPX: 505-CP-5434-DP, but not both.

<sup>2</sup> Built in floating point math coprocessor enables math calculations to be 5 to 10 times faster than prior versions

There are four types of I/O communication techniques for connecting 505 controllers to their I/O:

- Distributed I/O connection
- Remote I/O connection
- PROFIBUS-DP connection
- AS-i actuator-sensor bus connection

#### Distributed I/O connection

This technique is only used by the 535 PLC. The Distributed I/O communications system consists of two modules:

- I/O channel controller (IOCC) (PPX:505-6830)
- Distributed Base Controller (DBC) (PPX:505-6840)

The IOCC is installed in the SIMATIC 535 local base. The DBC is installed in the distributed base. Up to 14 DBCs can be connected in a daisy chain configuration. The last DBC can be located up to 396m (1300 ft.) away from the IOCC.

#### Remote I/O connection

This technique is used by the 545/555/575 PLCs. The remote I/O communications system consists of two modules:

- Remote channel controller (RCC)
- Remote base controller (RBC)

#### Remote channel controller

The RCC controls all communications between the 545/555/575 PLCs and their remote I/O bases.

- The 545/555/575 PLC has the RCC built into the CPU board as standard. This RCC port supports up to 2048 digital points or a mixed configuration of up to 1024 digital and 1024 analog points. These I/O points can be located on up to 16 remote bases. The last RBC can be located up to 1000 m (3,300 ft.) from the CPU.

#### Remote base controller

The RBC is an intelligent interface between remote I/O bases and the 545/555/575 controllers. The RBC is installed in the remote I/O base. SIMATIC 505 RBCs are available with either coaxial or shielded twisted-pair cable. This allows the 545/555/575 controllers to be compatible with remote I/O bases. RBCs using coaxial cable, can be located up to 4000 m (13,200 ft.) from the PLC rack. RBCs using shielded twisted-pair, can be located up to 1000 m (3,300 ft.) from the PLC rack. Three models are available:

- Remote Base Controller RS485 (PPX:505-6851-A)
- Remote Base Controller COAX (PPX:505-6850-A)

- COAX to RS-485 converter (PPX:505-6860)

#### PROFIBUS-DP Remote I/O Connection

This technique is used by the 545/555/575 PLCs. Most 505 CPUs come with PROFIBUS-DP built-in. Others require an optional annex card.

- PROFIBUS-DP annex card (PPX:505-CP5434-DP)
- PROFIBUS-DP 505 RBC (PPX:505-6870)

The 505 PROFIBUS-DP I/O Channel supports up to 112 slaves (drops) of mixed analog and discrete modules. The 505 PROFIBUS-DP RBC can be installed in any 505 base to allow a 505 I/O base to perform as a PROFIBUS-DP I/O node on any PROFIBUS-DP system.

The 505 DP RBC has a serial port for remote programming when used on a 505 system only. However, SIMATIC 505 special function modules are not supported by the DP RBC.

Each PROFIBUS-DP node can have a maximum of 244 bytes of input and 244 bytes of output data. Each byte supports 8 digital inputs or outputs. Each analog point requires 2 bytes of data.

Depending on the baud rate selected, the PROFIBUS-DP cable length can extend up to 100 meters at 12 Mbaud and up to 1200 meters at 9.6 Kbaud. (up to 100km by using repeaters)

### Technical Specifications

Mounting racks (bases)					
Type	PPX:	505-6504	505-6508	505-6511	505-6516
<b>Slots</b>					
Number of I/O slots		4	8	11	16
I/O points	max	128	256	352	512
Width	mm	203 (8.0")	286 (11.25")	448 (17.62")	448 (17.62")
Depth	mm	203 (8.0")	203 (8.0")	203 (8.0")	203 (8.0")
Height	mm	266 (10.47")	266 (10.47")	266 (10.47")	266 (10.47")
Dual media/power supply		no	no	yes	no

The internal power supply (5.1±12/+24 V DC) is operated with an external feed voltage of 24 V DC/230 V AC.

# SIMATIC 505

## Power Supply Units

### Technical Specifications

Power supply units		505-6660	505-6660-A/B	505-6663/-A
<b>Type</b>	PPX:			
<b>Input voltage</b>				
Rated value		85 to 132 V AC 170 to 264 V AC	85 to 132 V AC 170 to 264 V AC	20 to 30 V DC
<b>Output power</b>				
Rated value		60 W	60 W	60 W
<b>Galvanic isolation</b>		yes	yes	yes
<b>Short-circuit protection</b>		yes	yes	yes
<b>Redundant</b>		yes	yes	no

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Description and Ordering Information

Technical Specifications									
<b>Digital input modules</b>	<b>PPX:</b>	<b>505-4008-A</b>	<b>505-4016-A</b>	<b>505-4032-A</b>	<b>505-4108</b>	<b>505-4116</b>	<b>505-4132</b>	<b>505-4208-A</b>	<b>505-4216-A</b>
<b>Inputs</b>									
Number		8	16	32	8	16	32	8	16
Galvanic isolation		yes	yes	yes	yes	yes	yes	yes	yes
in groups of		2	4	8	2	4	8	2	4
<b>Input voltage</b>		20 to 56 V AC	20 to 56 V AC	20 to 56 V AC	6 to 12 V DC	6 to 12 V DC	6 to 12 V DC	79 to 132 V AC	79 to 132 V AC
<b>Input current</b>									
"1" signal type		28 mA	28 mA	28 mA	22 mA	22 mA	22 mA	15 mA	15 mA
<b>Slots</b>		1	1	1	1	1	1	1	1
<b>Digital input modules</b>	<b>PPX:</b>	<b>505-2580</b>	<b>505-4232-A</b>	<b>505-4308</b>	<b>505-4316-A</b>	<b>505-4332</b>	<b>505-4408-A</b>	<b>505-4416-A</b>	<b>505-4432-A</b>
<b>Inputs</b>									
Number		Isolated 16	32	8	16	32	8	16	32
Galvanic isolation		yes	yes	yes	yes	yes	yes	yes	yes
in groups of		1	8	2	4	8	2	4	8
<b>Input voltage</b>		95 to 132 V AC	79 to 132 V AC	14 to 30 V DC	14 to 53 V DC	14 to 30 V DC	164 to 256 V AC	164 to 256 V AC	164 to 256 V AC
<b>Input current</b>									
"1" signal type		7 mA	15 mA	15 mA	15 mA	15 mA	20 mA	20 mA	20 mA
<b>Slots</b>		1	1	1	1	1	1	1	2
<b>Digital output modules</b>	<b>PPX:</b>	<b>505-2590 -A</b>	<b>505-3508</b>	<b>505-3516</b>	<b>505-3532</b>	<b>505-3708</b>	<b>505-3716</b>	<b>505-3732</b>	
<b>Outputs</b>									
Number		Isolated 16	8	16	32	8	16	32	
Galvanic isolation		yes	yes	yes	yes	yes	yes	yes	
in groups of		1	2	4	8	2	4	8	
<b>Supply voltage</b>		20 to 132 V AC	4.5 to 34 V DC	4.5 to 34 V DC	4.5 to 34 V DC	4.5 to 34 V DC	4.5 to 34 V DC	4.5 to 34 V DC	
<b>Output current "1"</b>		2.0 A	0.5 A	0.5 A	2.0 A	2.0 A	2.0 A		
<b>Short-circuit protection</b>		Fuse <sup>1)</sup>	Fuse	Fuse	Fuse	Fuse	Fuse	Fuse	
<b>Slots</b>		1	1	1	1	2	2	2	
<b>Digital output modules</b>	<b>PPX:</b>	<b>505-4508</b>	<b>505-4516</b>	<b>505-4532</b>	<b>505-4608</b>	<b>505-4616</b>	<b>505-4632</b>		
<b>Type</b>		sourcing	sourcing	sourcing	TRIAC	TRIAC	TRIAC		
<b>Outputs</b>									
Number		8	16	32	8	16	32		
Galvanic isolation		yes	yes	yes	yes	yes	yes		
in groups of		2	4	8	2	4	8		
<b>Supply voltage</b>		4.5 to 34 V DC	4.5 to 34 V DC	4.5 to 34 V DC	20 to 132 V AC	20 to 132 V AC	20 to 132 V AC		
<b>Output current "1"</b>		0.5 A	0.5 A	0.5 A	0.5 A	0.5 A	0.5 A		
<b>Short-circuit protection</b>		Fuse	Fuse	Fuse	Fuse	Fuse	Fuse		
<b>Slots</b>		1	1	1	1	1	1		
<b>Digital output modules</b>	<b>PPX:</b>	<b>505-4708</b>	<b>505-4716</b>	<b>505-4732</b>	<b>505-4808</b>	<b>505-4816</b>	<b>505-4832</b>		
<b>Type</b>		sourcing	sourcing	sourcing	TRIAC	TRIAC	TRIAC		
<b>Outputs</b>									
Number		8	16	32	8	16	32		
Galvanic isolation		yes	yes	yes	yes	yes	yes		
in groups of		2	4	8	2	4	8		
<b>Supply voltage</b>		4.5 to 34 V DC	4.5 to 34 V DC	4.5 to 34 V DC	8.5 to 256 V AC	8.5 to 256 V AC	8.5 to 256 V AC		
<b>Output current "1"</b>		2 A	2 A	2 A	2 A	2 A	2 A		
<b>Short-circuit protection</b>		Fuse	Fuse	Fuse	Fuse	Fuse	Fuse		
<b>Slots</b>		2	2	2	2	2	2		

<sup>1)</sup> With blown fuse detection and reporting to the PLC

# SIMATIC 505

## I/O Modules

### Description and Ordering Information (Continued)

Technical Specifications						
<b>Relay output modules</b>	<b>PPX:</b>	<b>505-4908</b>	<b>505-4916-A</b>	<b>505-4932-A</b>	<b>505-5417</b>	<b>505-5518</b>
<b>Voltage range</b>		20 to 265 V AC 4.5 to 30V DC	20 to 265 V AC 4.5 to 30V DC	20 to 265 V AC 4.5 to 30V DC	10 to 125 V AC 0 to 120 V DC	20 to 265 V AC 10 to 54 V DC
<b>Outputs</b>						
Number		8	16	32	16	
Current		2 A per point	2 A per point	2 A per point	1 A per point	5 A per point/240 VAC <sup>1</sup>
3 A per point/24 V DC						
<b>Total relay contact resistance</b>		300 m ohm	250 m ohm	250 m ohm	50 m ohm	100 m ohm
<b>Short-circuit protection</b>		Fuse	Fuse	Fuse	Fuse	Fuse
<b>Slots</b>		1	1	2	1	1
<b>Interrupt modules</b>	<b>PPX:</b>	<b>505-4317</b>	<b>505-4319</b>			
<b>Rated Voltage</b>		24 VDC	125 VDC			
<b>Input Voltage Range</b>		10-30 VDC	112.5-137.5 VDC			
<b>Number of Inputs</b>		<b>16</b>	<b>16</b>			
Non-Interrupt		08	08			
Interrupt		08	08			
<b>Slots</b>		1	1			
Galvanic Insulation In Groups Of		1	1			

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<sup>1)</sup> The 505-5518 has a jumper selectable RC or "snubber" circuit across each output contact that suppresses arcing, reduces noise and greatly extends contact life when switching heavy inductive loads.



### Description and Ordering Information (Continued)



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Technical Specifications						
<b>Analog input modules</b>		<b>PPX:</b>	<b>505-2555</b>	<b>505-6108-A</b>		
<b>Inputs</b>						
Number			16	8		
<b>Input ranges</b>			0 to 5VDC, 0 to -10VDC, -5 to +5VDC, -10 to +10 VDC, 0 to +10VDC, -20 to +20 mA, 0 to 20mA	0 to 5V, -5 to +5V, 0 to 20 mA, -10 to +10V		
<b>Update time</b>			5.9 ms all; 8.2 ms w/filtering	250 ms all channels		
<b>Resolution</b>			13 bits bipolar, 14 bits unipolar	12 bits		
<b>Galvanic isolation</b>			yes, 140 Vrms CMRR	yes		
<b>Slots</b>			1	1		
<b>Analog output modules</b>		<b>PPX:</b>	<b>505-6208-A</b>			
<b>Outputs</b>						
Number			8			
Galvanic isolation			yes			
<b>Output ranges</b>			0 to 10 V, 0 to 20 mA			
<b>Resolution</b>			12 bit			
<b>Conversion time</b>			Max. 56 ms			
<b>Supply voltage</b>						
Rated value			24 V DC			
<b>Slots</b>			1			
<b>Analog input/output modules</b>		<b>PPX:</b>	<b>505-7012</b>	<b>505-7016</b>		
<b>Inputs</b>						
Number			8, differential bipolar	8, differential bipolar		
Range			0 to 10V, 0 to 50 mV, 0 to 20 mA	0 to 10V, 0 to 50 mV, 0 to 20 mA		
Resolution			input: 15 bit, output: 12 bit	input: 13 bit, output: 12 bit		
<b>Outputs</b>						
Number			4	4 unipolar isolated		
Range			0 to 10 V, 0 to 20 mA	+/- 0 to 10 V, 0 to 20 mA		
<b>Isolation</b>						
between inputs			100 V common-mode voltage	100 V common-mode voltage		
between outputs			1500 V AC	1500 V AC		
<b>Update time</b>			20 ms/input, 24 ms for all outputs	0.5 ms/channel input		
<b>Power supply</b>			24 V DC, outputs only	24 V AC/DC, outputs only		
<b>Slots</b>			1	1		
<b>Thermocouple/RTD modules</b>		<b>PPX:</b>	<b>505-2556</b>	<b>505-2557</b>	<b>505-7028</b>	<b>505-7038</b>
<b>Inputs</b>						
Type			Thermocouple	RTD	Thermocouple	RTD
Number			16	16	8	8
<b>Resolution</b>			16 bit	16 bit	14 bit	0,003 ohm (19 bit)
<b>Update time</b>			20 ms all channels	20 ms all channels	250 ms	120 ms per active input
<b>Input range</b>			-55 to +55 mV		-50 to +50 mV	
<b>Probe types</b>			J, K, T, E, R, S, L (Din J) (C and N by SPC)	100 ohm,platinum, 120 ohm nickel, 10 ohm copper	J, K, T, E, R, S, N	100 ohm, 200 ohm, 500 ohm platinum, 120 ohm nickel, 10 ohm copper
<b>Advanced features</b>			Averaging, scaling, filtering, peak and valley hold, alarming.	Averaging, scaling, filtering, peak and valley hold, alarming.		
<b>Open sensor detect</b>			yes	yes	no	no
<b>Slots</b>			1	1	1	1

2



### Technical Specifications

<b>Word input/output modules PPX:</b>		<b>505-6308</b>	<b>505-6408</b>
<b>Application</b>		Interfacing the PLC to input devices such as thumb wheel switches, analog to digital converters and many other devices that use multi-parallel word codes, such as BCD, Gray code or other binary codes.	
<b>Function</b>		Input	Output
<b>Inputs</b>		TTL, CMOS, <28 V DC	TTL, CMOS DC
<b>Update time</b>	<b>max.</b>	8ms	16ms
<b>Power supply</b>		20 to 30 V DC	20 to 30 V DC
<b>Slots</b>		2	2

### Technical Specifications

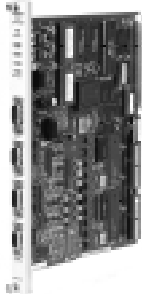
<b>Simulator modules PPX:</b>		<b>505-6010</b>	<b>505-6011</b>
<b>Application</b>		Debugging ladder logic programs, monitoring output points, or directly controlling input points. They are also excellent for training purposes.	
<b>Function</b>		Input	Output
<b>Simulation points</b>		32	32
<b>Indicators (LED)</b>		32	32
<b>Slots</b>		1	1
<b>Very High speed counter &amp; encoding module PPX:</b>		<b>505-7003</b>	
<b>High speed counter module PPX:</b>		<b>505-7002</b>	
<b>Application</b>		To control process variables (position, velocity, flow) that the CPU cannot control due to timing constraints.	
<b>Design</b>			
Number of counters		2	2 quadrature counters @ 24 bits, 4 up/down counters @ 16 bit
Counting range		0 to 65,535 up/down or quadrature (software selectable)	0 to 65,535 up/down or 16,777,215 quadrature (software selectable)
Counting speed		50 kHz maximum (40% duty cycle)	100 kHz maximum (100% duty cycle)
Minimum pulse width on time		8 μs	11 μs
Minimum pulse width off time		3.9 μs	4.1 μs
<b>Inputs</b>		4 counting inputs, 4 to 28 V DC	6 counting inputs, 4 to 28 V DC
<b>Outputs</b>		4 control outputs	8 control outputs
<b>Slots</b>		2	1
<b>Basic module PPX:</b>		<b>505-7101</b>	
<b>Application</b>		Complex math, data handling, or external device interfaces.	
<b>Design</b>			
Number of interfaces		2 (RS 232 C/423)	
Transmission rate		110-19,200 baud (selectable)	
<b>Memory size</b>		28 Kbytes (battery backed)	
<b>Memory buffers</b>			
Input		28 ASCII characters	
Output		128/1024 ASCII characters	
<b>Slots</b>		1	
<b>Fieldbus interface module PPX:</b>		<b>505-7202</b>	
<b>Application</b>		Provides connectivity to SIMOREG/SIMOVERT drives, PROFIBUS DP I/O and SAMMS Motor controllers from <b>545, 555 and 575 CPU's (except 545-1103)</b> . Number of FIM's/CON: 15 Number of Drops/FIM: 15/16 Max Communication Speed: PROFIBUS DP 1.5MBaud All Others 38.4 K Baud Slots: 1	

2

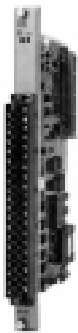
Description and Ordering Information (Continued)

Technical Specifications		
<b>386/ATM module</b>	<b>PPX:</b>	<b>505-ATM-4120</b>
<b>Application</b>		High performance computing
<b>Design</b>		
CPU		80C386SX (socket for 80C387SX math processor)
RAM		4 Mbytes DRAM
Operating system		MS-DOS 5.0
HD drive		512 Mbytes
Floppy drive		3.5", 1.44 Mbytes
Drivers		Language independent, direct RLL programming & status interface between the 386/ATM and the PLC
Slots		3

**NEW!**



Technical Specifications	
	<b>PPX:</b> <b>505-2571 Program Port Expander</b>
<b>Application</b>	Provides 4 additional communications ports which function like the program port on the CPU
<b>Module Type</b>	Special Function
<b>Practical Support</b>	NITP (TBP not supported)
<b>Baud Rates</b>	1200, 2400, 9600, 19200
<b>Port 1 Description</b>	RS-232C, male DB9
<b>Port 2 Description</b>	RS-232C, male DB9
<b>Port 3 Description</b>	RS-422, female DB9
<b>Port 4 Description</b>	RS-422, female DB9



Technical Specifications		
<b>Special modules</b>	<b>PPX:</b>	<b>505-5100 (Turbo Plastic module)</b> <b>505-5103 (Turbo Parison module)</b>
<b>Application</b>		Provides a flexible, integrated control system for injection molding machines. Closed-loop profiles for clamping, pressure and velocity control are implemented.
<b>Update time</b>		< 2 ms      1 to 32 ms (user configurable)
<b>Inputs</b>		
Digital		4 points, 0 to +28 V DC
Analog		5 points, 0 to +5/ 0 to +10 V DC
<b>Outputs</b>		
Digital		4 points, 15 to +24 V DC / 500 mA
Analog		4 points, -10 to +10 V DC / 5 mA
<b>Slots</b>		1
<b>Adapter modules</b>	<b>PPX:</b>	<b>6MT Adapter 505-5190</b> <b>7MT Adapter 505-7190</b>
<b>Type I/O</b>		6MT, 5MT Discrete      7MT Analog
<b>Number of Points for Adapter</b>		256 inputs & 256 outputs if located in local or remote base 208 inputs and 240 outputs if located in a 525 or 535 CPU distributed base
<b>Update Time</b>		10ms      Every scan if so configured
<b>Power Requirements</b>		+9.5VDC      ±12/+5VDC Class 2.4 amp Power Supply or from 5TI      Power Supply or PM550™ Power Supply
<b>Type Module</b>		Special Function      Special Function
<b>Number slots</b>		1      1

## Application, Function

### The perfect integration platform

The SIMATIC 575 Industrial Controller is the integration platform that maximizes the performance of your control application. Through a standard VMEbus, this powerful system lets you take advantage of intelligent off-the-shelf modules that specifically match your needs, while eliminating the integration bottlenecks found in many dedicated systems. The SIMATIC 575 industrial controller is the perfect integration platform for your application.

### Start with a proven foundation

The SIMATIC 575 controller combines the proven advantages of the SIMATIC 545 PLC with the inherent flexibility of VMEbus. This industrial control system incorporates the user-friendly TISOFT programming language and higher level capabilities of SIMATIC APT

(Application Productivity Tool) to help you solve the most demanding applications quickly and easily. Plus, it allows complete connectivity with the SIMATIC 505, S5 and S7 families of I/O and intelligent modules for a solution that meets your current requirements and will let you take advantage of future technology.

### Multiple masters improve data exchange

The multiple master strategy of the SIMATIC 575 industrial controller improves data exchange. Whether the modules you incorporate into the system are manufactured by Siemens or from other vendors, the SIMATIC 575 allows free exchange of control information, making it a true integration platform.

For added performance, you may choose specific task-oriented modules or a

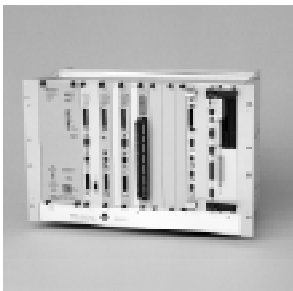
multi-processing approach. In either case, the control tasks are separated among the individual processors, significantly increasing system performance.

Through this open architecture approach, you have the capability to choose the modules that will best meet your application. It all fits together when using the SIMATIC 575 as your integration platform.

### Fitting it all together

For industrial control applications that require state-of-the-art VMEbus solutions, the SIMATIC 575 is the integration platform that pulls it all together. Whether you need motion control, real-time data, an embedded PC, machine vision, inspection, or even a specialty I/O device, the SIMATIC 575 is the integrated control solution that fits your application.

2



### Technical Specifications

Central Processing Unit	PPX:	575-2104	575-2105	575-2106
RLL scan time		0.9mS/K	0.45mS/K	0.45mS/K
User memory		832Kb	832Kb	1856Kb
Global memory		64Kb	64Kb	64Kb
Physical I/O (Any Mix)		8192/CPU	8192/CPU	8192/CPU
Regulatory control		64 PID loops	64 PID loops	64 PID loops
Analog alarms		128	128	128
Communication ports		2-RS232, 2-RS422	2-RS232, 2-RS422	2-RS232, 2-RS422
Number of Annex cards supported/CPU		1	1	1
<b>Remote Bases:</b>		<b>PPX: 505-6851-A</b>		
With optional PPX:575-2126 505 Remote I/O Channel Annex Card:				
Remote Bases I/O channel update		15/CPU 1Mbaud		
		<b>PPX: 505-6870</b>		
With optional PPX:505-CP5434-DP I/O Channel Annex Card:				
Max number of Slaves:		112		
<sup>1</sup> Max slave distance:		1200 meters 100 meters 12 Mbaud		
9600 Kbaud				
12 Mbaud				
Max I/O Channel Update		12 Mbaud		

NEW!

<sup>1</sup> Greater distances can be obtained using Siemens fiber optic cabling.

**NEW!**

## CPU Memory Size

### 575-2104/2105 Total Memory 832 KBytes

Memory Type	Block Allocation Size	Required per Block	Minimum Size	Maximum Size -2104 / 2105	Total Required for Maximum -2104 / 2105
Ladder (L)	1K byxtes	3K bytes	1K bytes	273K bytes	819K bytes
Variable (V)	1K bytes	1K bytes	1K bytes	187K bytes	817K bytes
Constant (K)	1K bytes	1K bytes	0K bytes	816K bytes	816K bytes
Special (S)	1K bytes	1K bytes	0K bytes	1840K bytes	1840K bytes
Compiled Special (CS)	1K bytes	1K bytes	0K bytes	816K bytes	816K bytes
User (U)	1K bytes	1K bytes	0K bytes	816K bytes	816K bytes
TMR/CTR	1024 per block	5K bytes	1024	20,480	100K bytes
DRUMs	64 per block	3K bytes	64	2304	108K bytes
Shift registers	1024 per block	1K bytes	1024	16,384	16K bytes
Table moves	1024 per block	2K bytes	1024	14,336	28K bytes
One shots	1024 per block	1K bytes	1024	32,768	32K bytes

### 575-2106 Total Memory 1856 KBytes

Memory Type	Block Allocation Size	Required per Block	Minimum Size	Maximum Size	Total Required for Maximum
Ladder (L)	1K byxtes	3K bytes	1K bytes	1856K bytes	-
Variable (V)	1K bytes	1K bytes	1K bytes	614K bytes	1842K bytes
Constant (K)	1K bytes	1K bytes	0K bytes	1841K bytes	1841K bytes
Special (S)	1K bytes	1K bytes	0K bytes	1840K bytes	1840K bytes
Compiled Special (SF)	1K bytes	1K bytes	0K bytes	1840K bytes	1840K bytes
User (U)	1K bytes	1K bytes	0K bytes	1840K bytes	1840K bytes
TMR/CTR	1024 per block	5K bytes	1024	20,480	100K bytes
DRUMs	64 per block	3K bytes	64	2304	108K bytes
Shift registers	1024 per block	1K bytes	1024	16,384	16K bytes
Table moves	1024 per block	2K bytes	1024	14,336	28K bytes
One shots	1024 per block	1K bytes	1024	32,768	32K bytes

**NOTE:** The CPU has 23,552 control relays (CRS).

The following are retentive:

- 769-1024
- 1793-2048
- 2817-3072
- 3841-4096
- 4865-5120
- 5889-6144
- 6913-7168
- 7937-10240

## Description and Ordering Data

### Overview

The PPX:575-6660 Power Supply provides up to 185 W to the VME base. It operates on 110 VAC input voltage. The PPX:575-6663 Power Supply provides up to 300 W

to the VME base. It operates on either 110 or 220 VAC input voltage, depending on the position of the user-accessible jumper selector.

### Power Supply Specifications

Input Specifications		PPX:575-6660 Power Supply	PPX:575-6663 Power Supply
AC input voltage		110 VAC (85—132 VAC)	110/220 VAC, jumper selectable (85—132, 170—264 VAC)
Input voltage frequency		47 to 63 Hz	47 to 63 Hz
Input current		5 A rms	8 A rms
	maximum operating inrush	50 A peak for up to 100 ms	50 A peak for up to 100 ms
	overcurrent protection	fuse provided	fuse provided
	Input fusing	8 A, 250 VAC, slow-blow, 3 AG fuse	10 A, 250 VAC, slow-blow, 3 AG fuse
Output Specifications		Current Rating	Current Rating
<b>Voltage</b>	<b>Range</b>	<b>Current Rating</b>	<b>Current Rating</b>
+5	4.875 to 5.250	25 A	35 A
+12	11.64 to 12.60	3 A	6 A <sup>1</sup>
-12	-11.64 to -12.60	2 A	4 A <sup>1</sup>
V <sub>standby</sub> (Run mode)	4.875 to 5.250	1 A <sup>2</sup>	1 A <sup>2</sup>
V <sub>standby</sub> (Battery backup mode)	3 to 5 volts	100 mA <sup>3</sup>	100 mA <sup>3</sup>
Dimensions		10.3" H x 6.3" D x 3.6" W	10.3" H x 6.3" D x 3.6" W

<sup>1</sup>The load power supplied by the +12 or -12 volt output must not exceed the power supplied by the +5 volt output (i.e., with a 5 A load on the +5 V, the load current supplied by the +12 or -12 must not exceed 2A).

<sup>2</sup>+5 V current draw must be reduced by the amount of the V<sub>standby</sub> current used.

<sup>3</sup>The battery will maintain memory for a time inversely proportional to the current consumed (e.g. 5Ah / 4 mA = 52 days, assuming a fully charged battery).

**NOTE: The backplane termination consumes 1.0 A from the +5 V supply.**

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## Description and Ordering Information

### Technical Specifications

Discrete Input Modules				
PPX:	575-4232	575-4332		
<b>Inputs:</b>				
Number	32	32		
Galvanic Isolation	yes	yes		
In groups of	8	8		
<b>Voltage Range</b>	79 to 132 VAC	14 to 36 VDC		
<b>Input Current</b>				
Type "1"	4.0 to 15 mA	2.0 to 15 mA		
<b>Module Width</b>	1"	1"		
Discrete Output/Relay Modules				
PPX:	575-4616	575-4532	575-4732	575-4916 (Relay)
<b>Outputs:</b>				
Number	16	32	32	16
Galvanic Isolation	yes	yes	yes	yes
In groups of	4	8	8	4
<b>Voltage Range</b>	79 to 132 VAC	4.5 to 36 VDC	4.5 to 36 VDC	4.5 to 36 VDC 20 to 265 VAC
<b>Output Current</b>				
Type "1"	1.0 amp	0.5 amp	2.0 amp	2.0 A Resistive 1.0 A Inductive AC 0.88 Inductive DC
<b>Short Circuit Protection</b>	Fuse	Fuse	Fuse	Fuse
<b>Module Width</b>	1"	1"	1"	1"
Discrete Input/Output Module				
PPX:	575-4366			
<b>Inputs:</b>				
Number	16			
Galvanic Isolation	yes			
In groups of	8			
<b>Voltage Range</b>	14 to 36 VDC			
<b>Input Current</b>				
Type "1"	0.5 Amp			
<b>Outputs:</b>				
Galvanic Isolation	16			
In groups of	8			
<b>Short Circuit Protection</b>	Fuse			
<b>Module Width</b>	1"			

2